# **Teck Trail Operations**

Air Quality Improvement Programs 2023 Update

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## **Overview**

#### Fugitive Dust Reduction Program

- Background
- 2022 Fugitive Emissions Inventory
- Current Fugitive Dust Reduction Initiatives

#### SO<sub>2</sub> Reduction Program

- Background
- 2023 SO<sub>2</sub> Emissions Reductions
- Towards CAAQS for SO<sub>2</sub>

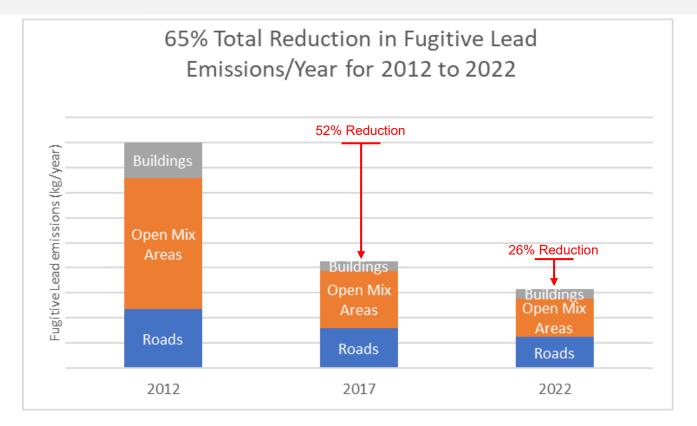
#### Questions

# What is fugitive dust?

Fugitive dust is dust that escapes from stockpiles, open handling of materials, buildings and vehicle traffic on and offsite. Fugitive dust is not stack emissions.



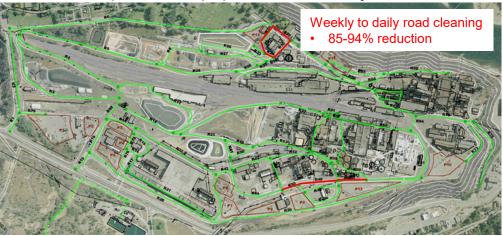
# 2022 Fugitive Lead-in-Dust Inventory

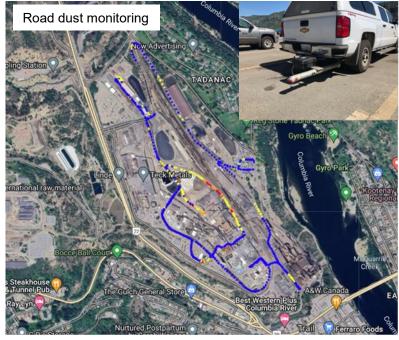


# Lead-in-Road Dust Emissions, 23% reduction from 2017 to 2022

Key improvements

- Weekly to daily road cleaning
- Wind warning alerts
- Road dust monitoring
- Update to sweeping fleet
  - Improved equipment reliability





# Lead-in-Open Mix Area Dust Emissions, 33% reduction from 2017 to 2022

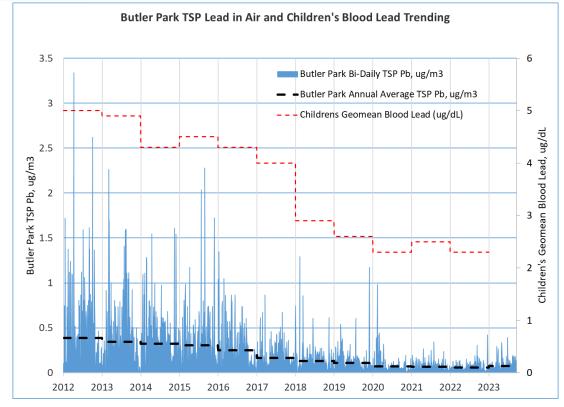
Key improvements

- Roaster pad wind fence
- Wind warning alerts
- Improved application of dust suppressant





# Fugitive Lead-in-Dust Emissions, Community Monitoring



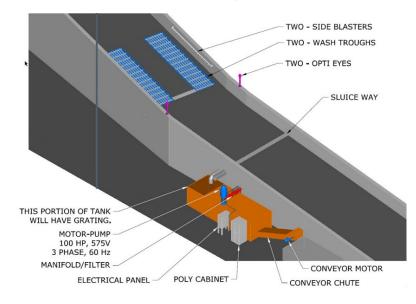
### Current fugitive dust reduction initiatives Smelter wheel wash; construction underway



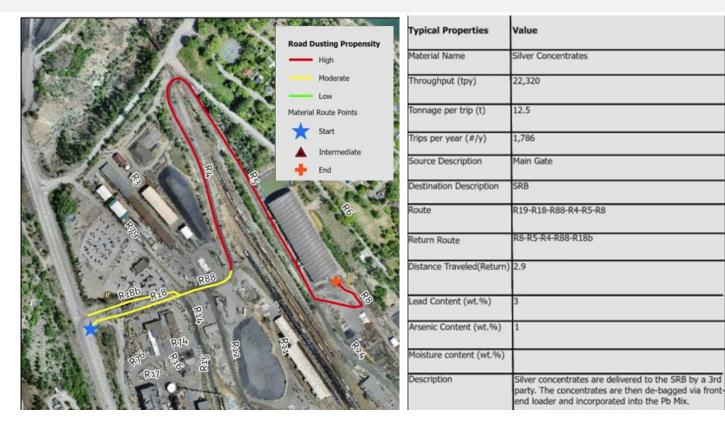


New Smelter wheel wash

- Effective material removal
- Water re-use
- Solids recovery



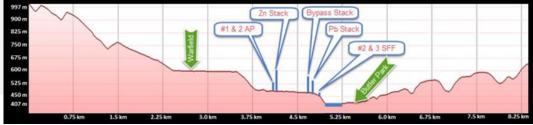
### Current fugitive dust reduction initiatives Material movement mapping



# SO<sub>2</sub> Reduction Program Update



## Situation Overview: Trail and SO<sub>2</sub>



- Trail Operations captures > 99% sulphur; meets requirements for a new plant
- Location, weather and topography constrain dispersion of emissions
- Trail Operations meeting current Permit requirements for emissions and ambient levels
- New Permit limits in May 2024 have lower Ambient Targets
  - New KIVCET Feed Dryer project combined with adjusted operational control being installed



## SO<sub>2</sub> Emissions Reductions 2023 Update

#3 Slag Fuming Furnace - Improved Control

• ~5 kg/h SO<sub>2</sub> reduction

Absorption Plant – Advanced Control

• ~10 kg/h SO<sub>2</sub> reduction

KIVCET Feed Dryer Project

Teck

• ~140 kg/h SO<sub>2</sub> reduction

2021 – Overall Emission Target  $\rightarrow$  440 kg/h Post 2023 - Overall Emission Target  $\rightarrow$  285 kg/h

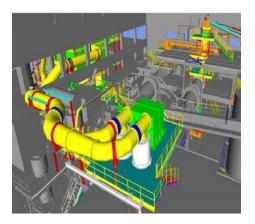


### SO<sub>2</sub> Emissions Reductions in Progress KIVCET Feed Dryer Project

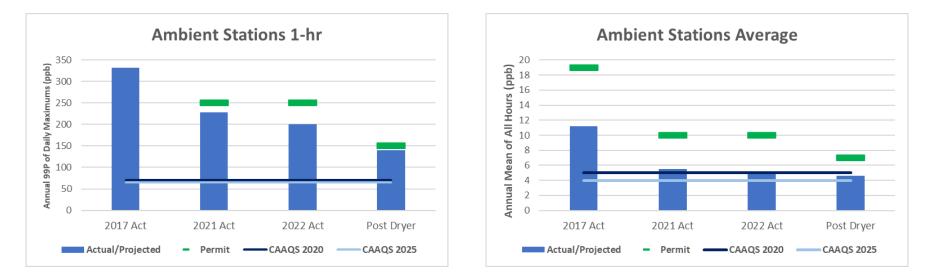
- $SO_2$  Emission Reduction of ~ 33%
  - ~ 140 kg/h SO<sub>2</sub> reduction
- ~ \$ 68M Investment
- Hot commissioning started September 20<sup>th</sup>
- Fully Operational Mid-October



KIVCET feed mix being split between old and new dryers



# SO<sub>2</sub> Ambient Performance



\* Data are for ambient station with highest results which was Butler Park in 2017 and Warfield/Haley Park in 2021 and 2022

# Towards CAAQS for SO<sub>2</sub>

#### **Projection for 2024**

Annual Average

• All stations will meet CAAQS 2020; < 5.0 ppb

1-hr Metric:

- Columbia Gardens and Birchbank will be at, or close to, CAAQS 2025; <65 ppb
- Butler Park and Haley Park are estimated to be above CAAQS

We are evaluating the opportunity for further  $SO_2$  emissions reductions in parallel with  $CO_2$  reduction planning.



## Questions

